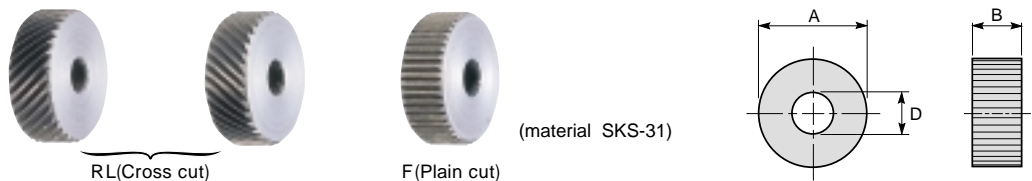




# ROLL KNURLING WHEEL

## KNS

Domestic standard knurling wheel (for holder, KH S and KH S1)



(Unit:mm)

Item No.		Knurls	No. of knurl per inch	Pitch	Module	External dia. A	Width B	Hole dia.D	Remarks
Cross cut (a pair)	Plain cut								
KNS RL 14	KNS F 14	Coarse	14	1.81	0.58	19.2	6.35	4.76	
KNS RL 16	KNS F 16		16	1.59	0.51				
KNS RL 18	KNS F 18		18	1.41	0.45				
KNS RL 20	KNS F 20		20	1.27	0.40				
KNS RL 22	KNS F 22		22	1.15	0.37				
KNS RL 24	KNS F 24	Medium	24	1.06	0.34				
KNS RL 26	KNS F 26		26	1.00	0.32				
KNS RL 28	KNS F 28		28	0.92	0.30				
KNS RL 30	KNS F 30		30	0.85	0.27				
KNS RL 32	KNS F 32		32	0.79	0.25				
KNS RL 34	KNS F 34	Fine	34	0.75	0.24				
KNS RL 40	KNS F 40		40	0.64	0.20				
KNS RL 50	KNS F 50		50	0.51	0.16				

KNURLING HOLDER

## KNP

Knurling wheel for processing small material (for holder, KH N, KH P, KH N1, KH P1, KH 10A and KH 12A)



(Unit:mm)

Item No.		Knurls	No. of knurl per inch	Pitch	Module	External dia. A	Width B	Hole dia.D	Remarks
Cross cut (a pair)	Plain cut								
KNP RL 1.0	KNP F 1.0	Medium	26	1.0	0.32	12	4	5	
KNP RL 0.8	KNP F 0.8		32	0.8	0.25				
KNP RL 0.6	KNP F 0.6	Fine	42	0.6	0.19				
KNP RL 0.5	KNP F 0.5		50	0.5	0.16				

## KN

Super tool standard knurling wheel (for holder, KH 1 ~ 2, NA 1 ~ 3, NB 1 ~ 3 and NS 1 ~ 3)



(Unit:mm)

Item No.		Knurls	No. of knurl per inch	Pitch	Module	External dia. A	Width B	Knurls width C	Hole dia.D	Remarks
Cross cut (a pair)	Plain cut									
KN 12 CRL	KN 12 CF	Coarse	14	1.81	0.58	16.0	7.94	4.76	4.76	
KN 12 MRL	KN 12 MF	Medium	22	1.15	0.37					
KN 12 FRL	KN 12 FF	Fine	34	0.75	0.24					

(Unit:mm)

Item No.		Knurls	No. of knurl per inch	Pitch	Module	External dia. A	Width B	Knurls width C	Hole dia.D	Remarks
Cross cut (a pair)	Plain cut									
KN 30 CRL	KN 30 CF	Coarse	14	1.81	0.58	19.2	9.52	6.35	6.35	
KN 30 MRL	KN 30 MF	Medium	22	1.15	0.37					
KN 30 FRL	KN 30 FF	Fine	34	0.75	0.24					